TAU TOOLS

Programma completo di **STOZZATURA**

Complete program
SLOTTING MACHINES

Programme complet
MORTAISEUSES

Programa completo
MORTAJADORAS

Vollständiges Programm
STOSSMACHINEN

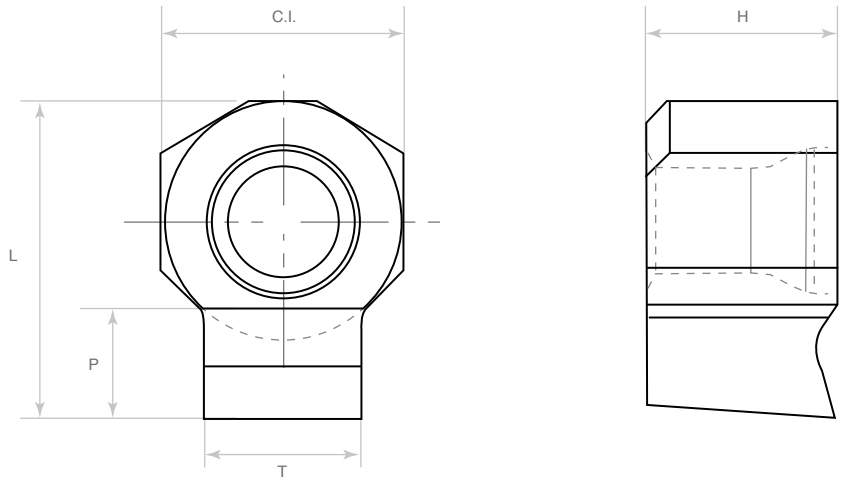




Inserti

SZ

Inserts
Plaquettes
Plaquitas
Wendeschneidplatten



	RIFERIMENTO	C.I.	H	L	P	T
	SZ 06 04 - 30	6	4.7	7	2	3
	SZ 06 04 - 40	6	4.7	8.0	3	4
	SZ 06 04 - 50	6	4.7	8.0	3.2	5
	SZ 10 06 - 60	10	6.3	13.8	4.9	6
	SZ 10 06 - 80	10	6.3	13.8	5.2	8
	SZ 13 09 - 100	13	9.4	18.5	6.2	10
	SZ 13 09 - 120	13	9.4	18.5	7.2	12
NEW	SZ 20 12 - 140	20	12.5	30.2	8.8	14
NEW	SZ 20 12 - 160	20	12.5	30.2	8.8	16
NEW	SZ 25 12 - 180	25	12.5	30.2	8.8	18
NEW	SZ 25 12 - 200	25	12.5	30.2	8.8	20
NEW	SZ 25 12 - 220	25	12.5	30.2	8.8	22

italian utility model n.202018000003451pending

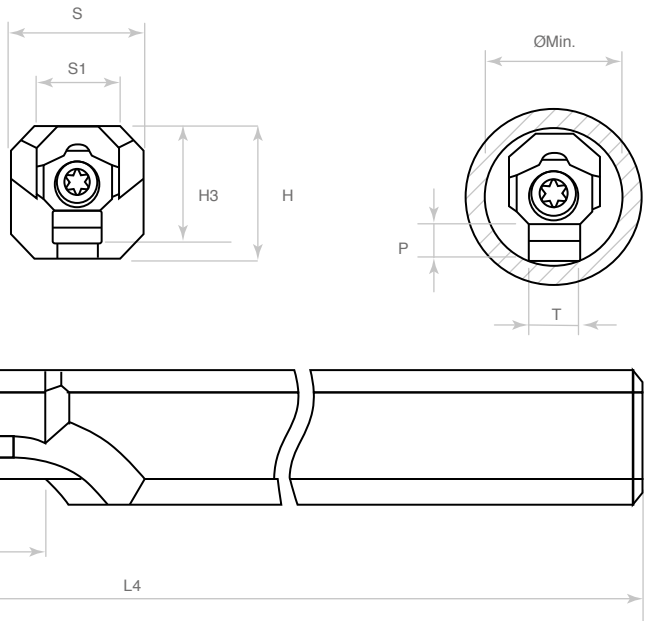
- Disponibili a stock: tolleranza H7 - D10 - C11
- A richiesta si realizzano misure e/o profili speciali

- Gli inserti SZ sono in metallo duro rivestito in qualità CR ideale per lavorazioni su materiali di gruppi ISO P-M-K-S

Porta inserti

PSZ

Toolholders
Porte-Outils
Portaherramientas
Werkzeughalter



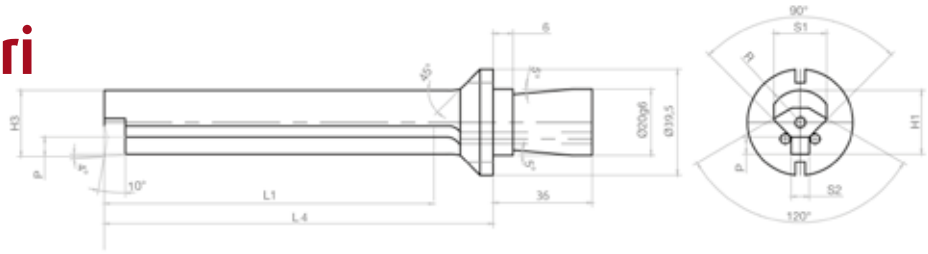
RIFERIMENTO	H	H3	S	S1	L1	L4	T	Ø min	P max	VITE INSERTO	RIFERIMENTO INSERTO
PSZ 06 - 01	11.3	9.3	11.3	8.2	35	165	3	9.9	2	Torx-2.5x10/07P	SZ 06 04-30
PSZ 06 - 02	11.3	10	11.3	7	60	200	4	10.4	3	Torx-2.5x10/07P	SZ 06 04-40
							5	10.8	3.2		SZ 06 04-50
PSZ - 10	15.5	16.2	12	-	-	220	6	17.9	4.9	Torx-4x15/15P	SZ 10 06-60
							8	18.4	5.2		SZ 10 06-80
PSZ - 13	20.6	21.5	14	-	-	250	10	23.8	6.2	Torx-6x18/20	SZ 13 09-100
							12	24.2	7.2		SZ 13 09-120
NEW **PSZ - 20**	35	36	30	-	-	350	14	43	8.5	Torx-8x20/30	SZ 20 12-140
							16	44			SZ 20 12-160
NEW **PSZ - 25**	45	46	35	-	-	400	18	53	8.5	Torx-8x20/30	SZ 25 12-180
							20	54			SZ 25 12-200
							22	55			SZ 25 12-220

- A richiesta si realizzano porta inserti speciali

italian utility model n.202018000003451pending

Utensili modulari

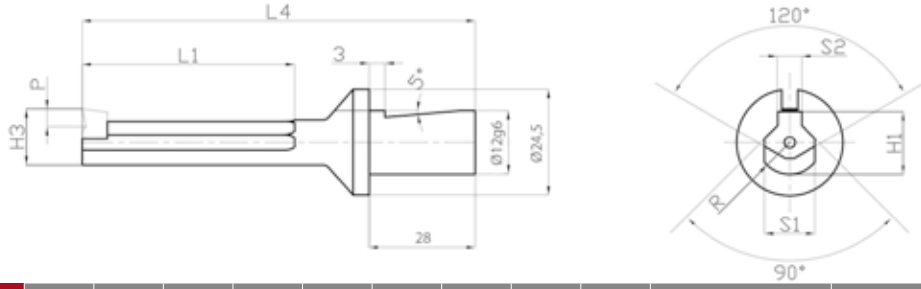
CSZ 20



RIFERIMENTO	L1	DIS	L4	H1	H3	S1	S2	Ø min	P max	VITE INSERTO	RIFERIMENTO INSERTO
CSZ 20 100-10-08	100	1	148	18.0	18.5	16.0	7.5	21.0	5.2	Torx-4x15/15P	SZ 10 06-80
CSZ 20 120-13-10	120	1	168	25.5	26.0	24.0	9.5	29.0	6.2	Torx-6x18/20	SZ 13 09-100 SZ 13 09-120

Modular Tools
Outils Modulaires
Herramientas Modulares
Modulare Werkzeuge

CSZ 12

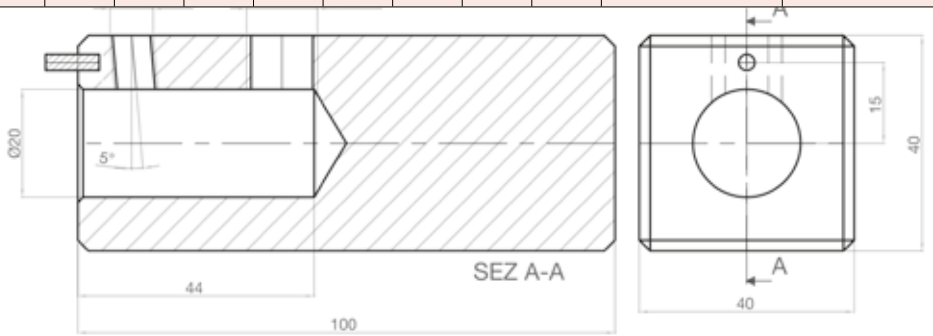


RIFERIMENTO	L1	DIS	L4	H1	H3	S1	S2	Ø min	P max	VITE INSERTO	RIFERIMENTO INSERTO
CSZ 12 40-06-3	40	2	74	8.0	8.3	7	2.5	8.7	2	Torx-2.5x10/07P	SZ 06 04-30
CSZ 12 50-06-4	50	2	84	8.5	9.0	8	3.5	9.7	3	Torx-2.5x10/07P	SZ 06 04-40
CSZ 12 60-06-5	60	2	94	10.5	11	11	4.5	13	3.2	Torx-2.5x10/07P	SZ 06 04-50
CSZ 12 65-10-6	65	2	99	15.3	12	12	5.5	16.8	4.2	Torx-4x15/15P	SZ 10 06-60
CSZ 12 75-10-6/8	75	2	107	16.0	16	16	5.5	17.5	4.2	Torx-4x15/15P	SZ 10 06-60 SZ 10 06-80

Bussole

BSZ 20

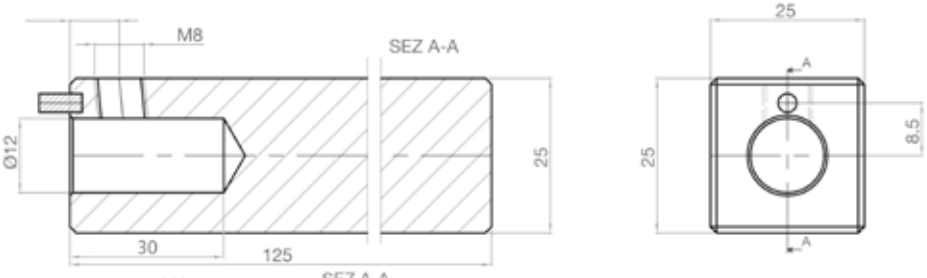
BSZ 40 40 - 20



Clamping Sleeves
Douilles de Serrage
Casquillos
Spannhülsen

BSZ 12

BSZ 25 25 - 12



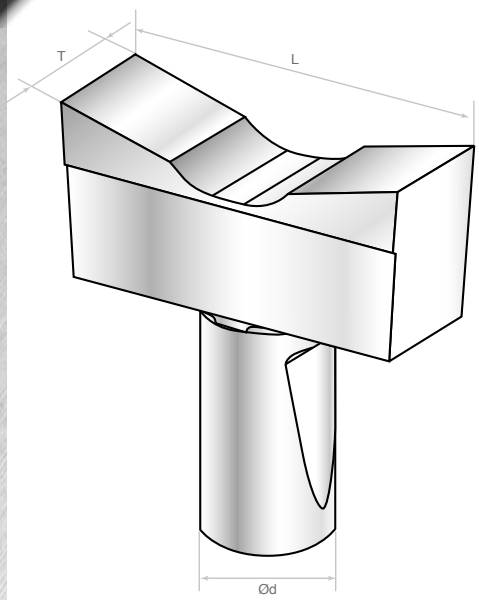
BSZ 025 23 - 12



Utensili

DZI

Tools
Outils
Herramientas
Werkzeuge



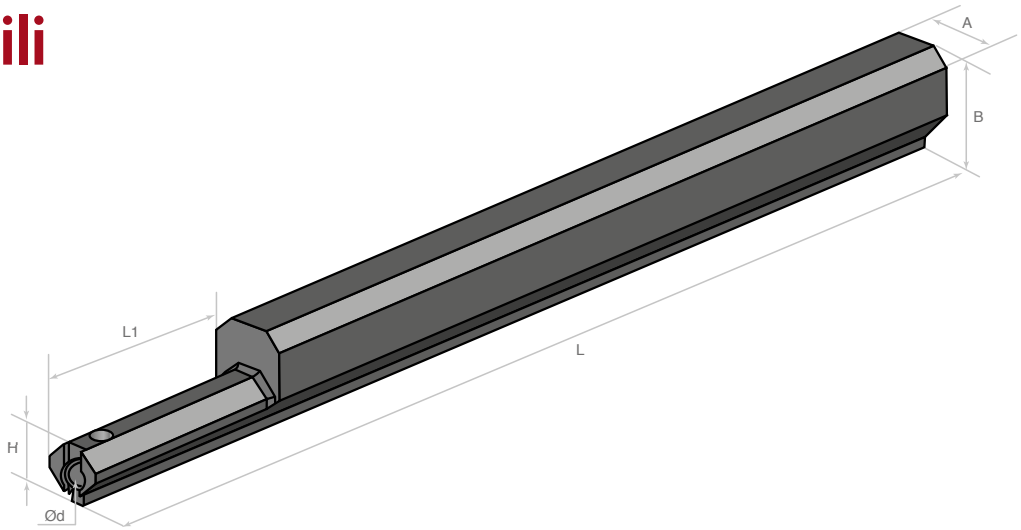
RIFERIMENTO - REFERENCE					
NON RIVESTITO UNCOATED	RIVESTITO COATED	T	TOLL. H7	L	d
DZI - 0404H7/C11	DZI - 0404H7 - R	4	+0.012 0	11	4
DZI - 0505H7/C11	DZI - 0505H7 - R	5	+0.012 0	12	5
DZI - 0606H7/C11	DZI - 0606H7 - R	6	+0.012 0	18	6
DZI - 0808H7/C11	DZI - 0808H7 - R	8	+0.015 0	21	8
DZI - 1010H7/C11	DZI - 1010H7 - R	10	+0.015 0	30	10
DZI - 1212H7/C11	DZI - 1212H7 - R	12	+0.018 0	38	12
DZI - 1414H7/C11	DZI - 1414H7 - R	14	+0.018 0	40	14
DZI - 1616H7/C11	DZI - 1616H7 - R	16	+0.018 0	45	16
DZI - 1818H7/C11	DZI - 1818H7 - R	18	+0.018 0	55	18
DZI - 2020H7/C11	DZI - 2020H7 - R	20	+0.021 0	65	20
DZI - 2022H7/C11	DZI - 2022H7 - R	22	+0.021 0	65	20

- Disponibili a stock utensili NON RIVESTITI in tolleranza H7 e C11
- Disponibili a stock utensili RIVESTITI in tolleranza H7
- Altre tolleranze e/o misure a richiesta

Porta Utensili

PDZ

Toolholders
Porte-Outils
Porta-Herramientas
Werkzeughalter



RIFERIMENTO	A	B	L	Ød	H	L1	VITE	RIFERIMENTO UTENSILE
PDZ - 0404	14	19	200	4	10.5	42	M5	DZI - 0404
PDZ - 0505	14	19	200	5	11.5	52	M5	DZI - 0505
PDZ - 0606	14	19	220	6	17	62	M6	DZI - 0606
PDZ - 0808	14	19	220	8	-	-	M8	DZI - 0808
PDZ - 1010	18	28	250	10	-	-	M10	DZI - 1010

RIFERIMENTO	A	B	L	Ød	H	L1	VITE	RIFERIMENTO UTENSILE
PDZ - 1212	22	34	250	12	-	-	M10	DZI - 1212
PDZ - 1414	22	34	300	14	-	-	M12	DZI - 1414
PDZ - 1616	24	39	350	16	-	-	M12	DZI - 1616
PDZ - 1818	29	45	375	18	-	-	M14	DZI - 1818
PDZ - 2020	35	54	430	20	-	-	M14	DZI - 2020

- A richiesta si forniscono PORTA UTENSILI speciali

TOLLERANZE DIMENSIONALI

	H7	D10	C11	P9
> 1 A 3	+0.010 0	+0.060 +0.020	+0.120 +0.060	-0.006 -0.031
> 3 A 6	+0.012 0	+0.078 +0.030	+0.145 +0.070	-0.012 -0.042
> 6 A 10	+0.015 0	+0.098 +0.040	+0.170 +0.080	-0.015 -0.051
> 10 A 18	+0.018 0	+0.120 +0.050	+0.205 +0.095	-0.018 -0.061
> 18 A 30	+0.021 0	+0.149 +0.065	+0.240 +0.110	-0.022 -0.074
> 30 A 40	+0.025 0	+0.180 +0.080	+0.280 +0.120	-0.026 -0.088
> 40 A 50			+0.290 +0.130	

Come da tabella ISO delle tolleranze per accoppiamenti FORO-BASE

NOTE

Tau Tools s.a.s. - Via del Mercato 6/A - 29010 Agazzano (Pc)
Ph. +39.0523.976126 - Fax 0523.971674 - info@tautools.it
www.tautools.it